



United States
Department of
Agriculture

Marketing and
Regulatory
Programs

Agricultural
Marketing
Service

Dairy Programs

January 2003

Dairy Plants Surveyed and Approved for USDA Grading Service

PREFACE

The dairy plants listed in this publication are inspected at least twice yearly by the U.S. Department of Agriculture (USDA). Plant approval is determined by unannounced inspections covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. USDA inspection and grading services are performed under the Regulations in 7 CFR Part 58—*Grading and Inspection, General Specifications for Approved Plants and Standards for Grades of Dairy Products* administered by the Dairy Grading Branch of USDA's Agricultural Marketing Service.

USDA assigns dairy plant approvals using the two following categories:

- Section I: Plants listed in this section produce products that are manufactured from dairy ingredients meeting the requirements found in the regulations or originate from USDA-approved plants and are therefore eligible for USDA grading or inspection service. These products are designated by "B," "C," "D," "F," "M," "S" and "W" codes.
- Section II: Plants listed in this section may have products produced from dairy ingredients that did not originate from USDA-approved plants ("unapproved source plants"). Unapproved source plants are plants that, upon inspection, are found not to meet USDA minimum requirements or plants that do not participate in the voluntary USDA plant inspection program. In all other respects the plant must meet the same requirements as a Section I plant. These operations are designated by "P" codes. The products processed or packaged by these plants are not eligible for USDA grading and inspection service unless they are produced or processed from approved dairy ingredients under continuous USDA inspection.

Plant approval for grading service does not constitute an endorsement of product quality. However, such assurance can be achieved by official grading to evaluate the product according to a U.S. grade standard or product specification, or a quality specification of the buyer or seller.

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources of dairy products that have been produced under sanitary and wholesome conditions.

The Dairy Grading Branch also provides grading services under its Resident Grading and Quality Control Program, the Partners for Dairy Quality (PDQ) Program, and by request. Plants using the Resident Grading Program are shown in this publication with an asterisk (*). This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing, and plant inspection services. The resident program also makes available to the plant manager the technical knowledge and experience of the Dairy Grading Branch's supervisory staff

for help in solving product quality problems. Products eligible for certification from plants participating in the PDQ Program are shown in this publication with a cross (†). This audit-based program gives the plant the flexibility to produce and ship products at the customers request but requires frequent, periodic audits of the production records and processes by the Dairy Grading Branch to ensure that the products are produced according to the plant's USDA-accepted quality management plan.

In addition to these inspection and grading services, the USDA provides a Dairy Equipment Sanitary Design Evaluation Service. This service provides both fabricators and users a means to assure that the equipment meets all inspection requirements. USDA fully supports and utilizes the 3-A Sanitary Standards and 3-A Accepted Practices for design evaluations. In those instances where 3-A Sanitary Standards or 3-A Accepted Practices have not been developed, the *USDA Guidelines for the Sanitary Design and Fabrication of Dairy Processing Equipment* is the criteria used.

These services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants and other interested persons may obtain information about these services by contacting the Washington Staff or the National Field Office. A listing of staff persons to be contacted for additional information is provided at the end of this publication.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). This State-assigned identification precedes the plant name listing. Each State has also been assigned a two-digit number which appears in this publication before the name of the State.

This publication is revised every three months to reflect changes in plant approval codes and to include new plants. This and other publications are available by contacting the Dairy Grading Branch or from our home page at <http://www.ams.usda.gov/dairy/grade.htm>.

The U.S. Department of Agriculture (USDA) prohibits discrimination in all its programs and activities on the basis of race, color, national origin, sex, religion, age, disability, political beliefs, sexual orientation, or marital or family status. (Not all prohibited bases apply to all programs.) Persons with disabilities who require alternative means for communication of program information (braille, large print, audiotape, etc.) should contact USDA's TARGET Center at 202-720-2600 (voice and TDD).

To file a complaint of discrimination, write USDA, Director, Office of Civil Rights, Room 326-W, Whitten Building, 14th and Independence Avenue, SW, Washington, DC 20250-9410, or call (202) 720-5964 (voice and TDD). USDA is an equal opportunity provider and employer.

SECTION I

LISTING OF PLANTS PRODUCING PRODUCTS ELIGIBLE FOR USDA GRADING OR INSPECTION SERVICE

**A LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT MEET USDA
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY
IS CONTAINED IN SECTION II.**

SECTION I

Codes shown below denote products that are eligible for USDA grading or inspection service, which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Butter Products - B

B1	Butter (bulk)
B2	Butter (consumer size package)
B3	Anhydrous milkfat/Butteroil
B4	Plastic cream
B5	99.8% Milkfat from whey cream
B6	Concentrated milkfat
B8	Whipped butter
B9	Lite Butter

Frozen Dessert Products - F

F1	Ice cream mix
F2	Ice cream (except novelties)
F3	Ice cream novelties
F8	Frozen yogurt mix
F9	Frozen yogurt
F10	Frozen yogurt novelties
F12	Frozen tofu mix
F15	Ice cream mix base

Milk and Liquid Dairy Products - M

M1	Milk
M2	Cream
M3	Whey cream
M6	Frozen cream
M7	Skim milk
M8	Condensed skim milk
M9	Condensed milk
M10	Sweetened condensed milk
M11	Evaporated milk
M12	Evaporated filled milk
M13	Buttermilk or buttermilk product
M14	Condensed buttermilk or buttermilk product
M20	RO concentrated milk
M21	UHT Milk
M22	RO concentrated skim milk
M23	RO concentrated buttermilk or buttermilk product
M24	Reduced lactose milk and milk products

Cheese and Cheese Products - C

The codes numbered C3 through C47 refer only to the bulk manufacturing process for the listed varieties and include the reduced fat product. See Specialty Products-S for the appropriate code for imitation, substitute, and analog cheeses. The codes do not indicate USDA-approval for any packaging operations or processes related to changes in physical appearance of the cheese that may be conducted at the manufacturing plant.

C3	American (Cheddar, Colby, Granular curd or Washed curd)
C4	Swiss, Emmentaler, Swiss cheese for manufacturing
C5	Brick
C6	Muenster
C7	Monterey Jack
C8	Limburger
C9	Neufchatel
C10	Cream Cheese
C11	Bakers
C12	Cottage (dry or creamed)
C13	Farmers
C14	Ricotta
C15	Ricotone
C16	Blue
C17	Mozzarella
C18	Provolone
C20	Parmesan
C21	Romano
C22	Hard grating cheese
C24	Pepato
C29	Baby Swiss
C30	Edam
C31	Gouda
C33	Caciocavallo
C34	Asiago
C35	Specialty cheeses
C36	Gorgonzola
C37	Bondost
C38	Cheese curd
C39	Brie
C40	Camembert
C41	Feta
C42	Fontina
C44	Semisoft cheeses, Semisoft part-skim cheeses
C45	Skim milk cheese for manufacturing
C46	Havarti
C47	Natural cheese trim

Cheese and Cheese Products - C (continued)

Codes numbered C48 through C59 refer to packaging operations and to processes designed to change the physical appearance of the cheese. Packaged cheese or cheese that is physically changed from its manufactured state is considered to originate from a USDA-approved plant only when the plant is listed with the appropriate code for the specific applied operation.

C48	Pasteurized process cheese, cheese food, or cheese spread
C49	Cold pack cheese, cheese food, or cheese spread
C50	Natural cheese (consumer size package, any variety)
C51	String/strip cheese packaging
C52	Shredded, grated, crumbled, or diced cheese (bulk package, any variety)
C53	Shredded, grated, crumbled, or diced cheese (consumer size package, any variety)
C54	Dried natural cheese (bulk package, any variety)
C55	Dried natural cheese (consumer size package, any variety)
C56	Dried pasteurized process cheese, cheese food, or cheese spread (bulk package)
C57	Dried pasteurized process cheese, cheese food, or cheese spread (consumer size package)
C58	Dried shredded, grated, crumbled, or diced cheese (bulk package)
C59	Dried shredded, grated, crumbled, or diced cheese (consumer size package)

Codes shown below denote products that are eligible for USDA grading or inspection service, which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Plants in Section I approved for codes marked with an asterisk (*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental and product samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

Dry Milk Products - D

*D1	Dry milk (nonfat and whole)
*D2	Instant dry milk (nonfat and whole)
*D3	Dry cream
*D6	Dry buttermilk or buttermilk product
*D8	Dry cultured buttermilk, spray process
*D13	Dry calcium reduced skim milk
*D16	Dry skim-buttermilk blend

Whey and Whey Products - W

W1	Whey
W2	Concentrated whey
*W3	Dry whey
*W4	Instant dry whey
*W5	Lactose
W6	Reduced lactose whey
W7	Concentrated reduced lactose whey
*W8	Dry reduced lactose whey
W9	Reduced minerals whey
W10	Concentrated reduced minerals whey
*W11	Dry reduced minerals whey
W12	Reduced lactose and reduced minerals whey
W13	Concentrated reduced lactose and reduced minerals whey
*W14	Dry reduced lactose and reduced minerals whey
W15	Whey protein concentrate
W16	Concentrated whey protein concentrate
*W17	Dry whey protein concentrate
W18	RO concentrated whey
W20	Whey permeate
W21	Concentrated whey permeate
*W22	Dry reduced mineral whey protein concentrate
*W23	Instant dry whey protein concentrate
*W24	Dry whey permeate

Codes shown below denote products that are eligible for USDA grading or inspection service, which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Plants in Section I approved for codes marked with an asterisk (*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental and product samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

Specialty Products - S

S4	UF permeate containing lactose
S5	Imitation, substitute, or analog cheese
*S6	Dry cream substitute (bulk package)
*S8	Dry cream substitute (consumer size package)
S9	Sour cream, acidified sour cream
S10	Diet food (bulk package)
S11	Diet food (consumer size package)
S12	Margarine ** (bulk package)
*S13	Dry malted milk
S14	Margarine ** (consumer size package)
*S15	Dry infant formula
S16	Yogurt
*S18	Dry mix base for frozen desserts
*S19	Conversion of casein and drying of caseinate
S20	Nondairy topping
S21	Pudding or custard
*S22	Dry eggnog
*S24	Dry blends (may contain: skim milk, caseinates, whey, soya, or buttermilk)***
S30	Liquid infant formula (production and packaging)
*S33	Instant lowfat imitation dry milk
*S37	Dry yogurt
S39	Dairy dips, nondairy dips
S42	Concentrated Malted Milk
*S44	Dry pudding or custard
S45	Aseptic pudding or custard
S46	Processing and packaging of flavored drinks

** Manufactured from vegetable oil (margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA).

*** Dry blend labels shall clearly declare all ingredients

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
1-ALABAMA -----			
22	SOUTHEASTERN CHEESE LLC	UNIONTOWN	C3 M1 M3
4-ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6 D1 D6 M1 M2 M7 M8 M9
6-CALIFORNIA -----			
748	CALIFORNIA DAIRIES INC.	LOS BANOS	D1 D6 M1 M2 M8 M9 M14
720	CALIFORNIA DAIRIES, INC.	ARTESIA	D1 D6 M1 M2 M7 M8 M9 M14
31	*CALIFORNIA DAIRIES, INC.	FRESNO	B1 B2 B6 D1 D6 M1 M2 M8 M9 M14 W17
142	*CALIFORNIA DAIRIES, INC.	TIPTON	B1 B2 B6 D1 D6 M1 M2 M8 M9 M13 M14
94	CALIFORNIA DAIRIES, INC.	TURLOCK	B1 B2 B6 D1 D6 M1 M2 M8 M9 M13 M14
240	CHEESE PROTEIN INTERNATIONAL	TULARE	C17 C18 M2 M3 W1 W3 W17 W23 W24
2	CRYSTAL CREAM AND BUTTER	SACRAMENTO	B1 B2 B6 D1 M1 M2
43	DAIRY FARMERS OF AMERICA	CORONA	C3 C7 M1 M2 M3
219	DAIRY FARMERS OF AMERICA	HUGHSON	D1 M1 M2 M8
649	DAIRY FARMERS OF AMERICA	PETALUMA	C3 C7 M1 M2 M3 M8
62	DAIRY FARMERS OF AMERICA	TURLOCK	C17 C18 M3 W1 W15 W16
91	F & A DAIRY OF CALIFORNIA	NEWMAN	C3 C7 C17 C18 C42 M1 M2 M3
53	FOSTER FARMS DAIRY	MODESTO	B1 B2 B6 D1 D6 M1 M2 M7 M8 M9 M13
50	HILMAR CHEESE	HILMAR	C3 C7 C17 M1 M2 M3 W1 W3 W5 W15 W17

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
6-CALIFORNIA (CONT.)			
1187	HUMBOLDT CREAMERY	FORTUNA	D1 D2 D6 M1 M2
11530	IMPERIAL VALLEY CHEESE	EL CENTRO	C4 C6 M1 M3
77	JOSEPH GALLO FARMS	ATWATER	C3 C7 M3 W1
25	KRAFT	VISALIA	B1 B6 D1 D6 M1 M2 M8 M9 M14
131	LAND O' LAKES WESTERN REGION	ORLAND	C3 C7 M1 M3 W1 W15
939	LAND O' LAKES	GUSTINE	C10 C17 C18 M3 W1
6	*LAND O' LAKES WESTERN REGION	TULARE	B1 B2 B6 M1 M2 M3 M8 M9 W1 W2 W3 W15 W16 W17 W21 W24
603	*LAND O' LAKES WESTERN REGION	TULARE	C3 C4 C6 C7 C14 M1 M2 W1
604	*LAND O' LAKES WESTERN REGION	TULARE	D1 M1 M2 M8 M9
33	LEPRINO FOODS	LEMOORE	C17 M1 M2 M3 W1
69	LEPRINO FOODS	TRACY	C17 M2 M3
229	MASSON CHEESE	VERNON	C17 M1
36	NESTLE FOODS	MODESTO	M2 M11
2384	RUMIANO CHEESE	CRESENT CITY	B1 C3 C7 M1 M3
73	RUMIANO CHEESE CO.	LOLETA	M1
3500	SAPUTO CHEESE USA	SOUTHGATE	M1 M2
4077	SORRENTO CHEESE	SAN JOSE	M1 M2
8-COLORADO			
57	DAIRY FARMERS OF AMERICA	FORT MORGAN	D1 M1 M2 M8 M9
30	LEPRINO FOODS	FT. MORGAN	C17 C52 M1 M2 M3 W17
13-GEORGIA			
310	PORTION PAC INC.	STONE MOUNTAIN	C48
16-IDAHO			
33	BLACKFOOT CHEESE CO.	BLACKFOOT	C3 C7 C14 C17 C20 C21 C22 C34 C42 M1 M2 M3 M24 W1 W6 W16

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
16-IDAHO (CONT.)			

24	DIEHL INC.	JEROME	M11 M12
18	EE-DA-HOW SPECIALTIES	JEROME	D1 D3
61	GLANBIA FOODS	GOODING	C3 C4 C7 M1 M3 W1 W2 W15 W16 W17
71	GLANBIA FOODS, INC.	TWIN FALLS	C3 C6 C7 C17 M2 M3
11	JEROME CHEESE	JEROME	C3 C4 C7 C17 C18 C45 M2 M3 M24
52	KRAFT	RUPERT	C3 C17 C45 M2 M3 W15
59	NELSON RICKS CREAMERY	REXBURG	C3 C7 C17 M3
3	SORRENTO LACTALIS	NAMPA	C3 C6 C7 M1 M2 M3 W1 W15 W17
16	WESTFARM FOODS	CALDWELL	C3 C17 D1 D6 M1 M2 M3 M7 M8 M14 W1 W2 W3 W17
50	WESTFARM FOODS	JEROME	D1 M1 M2 M8 M9 M11
17-ILLINOIS			

663	BERNER CHEESE CORP.	ROCK CITY	M1 M2
582	CON-AGRA DAIRY FOODS-NAUVOO	NAUVOO	C16 C36 C50 C52 C53 M1
267	DEAN FOODS	PECATONICA	S6 S8
559	KOLB-LENA CHEESE	LENA	C3 C4 C5 C7 C39 C40 C41 C46 C52 C53 M1
167	PRAIRIE FARMS	GRANITE CITY	F1 F8
565	STOCKTON CHEESE	STOCKTON	C4 M1 M3
127	ZIVNEY CHEESE INC.	MINOCK	C29 C46
18-INDIANA			

61	DAIRY FARM PRODUCTS	GOSHEN	B1 D1 D6 M1 M2 M8 M9 M13 M14
95	GRAHAM CHEESE	ELNORA	C3 M1 M3 W1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
19-IOWA ----			
306	ASSOCIATED MILK PRODUCERS	ARLINGTON	D1 M1 M2 M7 M8
105	*ASSOCIATED MILK PRODUCERS	MASON CITY	D2
296	ASSOCIATED MILK PRODUCERS	SANBORN	C3 M1 M3 W1 W2 W18
96	ASSOCIATED MILK PRODUCERS	SIBLEY	D1 D6 M1 M2 M8 M9
305	CON AGRA DAIRY FOODS	FREDERICKSBURG	C10 C17 C51 C52 M1 M2 M3 S9 W2 W3
11	CONAGRA GROCERY PRODUCTS	WATERLOO	S45
17	CUSTOM FOOD PROCESSING	NEW HAMPTON	D1 D3 D6 S6
302	FOREMOST FARMS USA	DECORAH	C3 C7 M1 M2 M3 W15 W20 W21
9	GRANDE CHEESE	EARLVILLE	M1
91	ORAN COOP.	ORAN	M1
89	SWISS VALLEY FARMS	LUANA	C4 C9 C10 C29 M1 M2 M3 W1 W2 W3
324	SWISS VALLEY FARMS	ST. OLAF	C50
107	TWIN COUNTY DAIRY	KALONA	C3 M1 M3 W18
34	WAPSIE VALLEY CREAMERY	INDEPENDENCE	C3 C4 C7 M1 M3 W1 W2 W3 W5 W6 W7 W8 W18
21-KENTUCKY -----			
214	BEL/KAUKAUNA USA, INC	LITCHFIELD	C3 M2 M3
1059	BLUEGRASS DAIRY	SPRINGFIELD	B1 M1 M2 M13
20	DAIRY FARMERS OF AMERICA	LOUISVILLE	D1 M1 M2 M8
240	DIPPIN DOTS INC.	PADUCAH	F3
208	GLASGOW SPRAY DRY, INC.	GLASGOW	M1 M2 M7 M8 M9
22-LOUISIANA -----			
592	DAIRY FARMERS OF AMERICA	FRANKLINTON	D1 M1 M2 M8
24-MARYLAND -----			
19	MARYLAND-VIRGINIA MILK	LAUREL	B1 D1 D6 M1 M2 M7 M8
100	SAPUTO CHEESE USA	HANCOCK	M1 M2

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
25-MASSACHUSETTS -----			
18	*AGRI-MARK	W. SPRINGFIELD	B1 B2 B6 D1 D6 M1 M2 M7 M8 M13
26-MICHIGAN -----			
765 947	BUTTERBALL FARMS DIEHL	GRAND RAPIDS ADRIAN	B2 B8 D1 D3 D6 M1 M2 M8 M9 M10 M11 M12 M13 M14 S6 S24
930	LEPRINO FOODS	ALLENDAL	C17 M1 M2 M3 W1 W3
433	LEPRINO FOODS	REMUS	C17 M1 M2 M3 W1 W2
608	MICHIGAN MILK PRODUCERS	CONSTANTINE	B1 D1 D2 D6 M1 M2 M8 M9 M13 M14
123	MICHIGAN MILK PRODUCERS	OVID	B1 D1 D6 M1 M2 M7 M8 M9 M13 M14
445 926	PARMALAT/WHITE KNIGHT PKG. THOLSTRUP DAIRIES	WYOMING NORTON SHORES	M1 M2 M21 M24 C16 C39 C40 C44 C46 M1 M3
27-MINNESOTA -----			
661	ASSOCIATED MILK PRODUCERS	DAWSON	C3 C20 C21 M1 M2 M3
660 257	ASSOCIATED MILK PRODUCERS ASSOCIATED MILK PRODUCERS	DULUTH GLENCOE	M1 C3 C17 C18 C38 C44 C45 M1 M2 M3 W15 W20
31	ASSOCIATED MILK PRODUCERS	NEW ULM	B1 B2 B6 B8 M1 M13 M14
34 506	ASSOCIATED MILK PRODUCERS ASSOCIATED MILK PRODUCERS	OWATONNA PAYNESVILLE	M1 C3 C7 M1 M3 M9 W1 W2
355	ASSOCIATED MILK PRODUCERS	ROCHESTER	C3 C7 M1 M3 W1 W2 W5 W15 W16 W20 W21
46	BONGARDS CREAMERIES	NORWOOD	C3 C7 C17 M1 M2 M3
192	CALEDONIA HAULERS	CALEDONIA	M1

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
27-MINNESOTA (CONT.) -----			
367	DAIRY FARMERS OF AMERICA	FERGUS FALLS	M1
484	DAIRY FARMERS OF AMERICA	WINTHROP	B6 D1 D3 D6 M1 M14 W3 W7 W8 W14 W16 W17
646	DAIRY FARMERS OF AMERICA	ZUMBROTA	C3 C5 C7 M1 M3 W2 W18
581	ELBA COOP. CREAMERY	ALTURA	M1
288	FIRST DISTRICT	LITCHFIELD	C3 C7 M1 M2 M3 M8
127	FOREMOST FARMS USA	PRESTON	D1 M1 M2 M8 W3 W17
124	GRANGER FARMERS COOP. CREAMERY	GRANGER	M1
518	HOPE COOP.	HOPE	B1 B2 M1 M13
157	LAND O' LAKES	PINE ISLAND	D1 D3 D6 D8 W3 W24
443	LAND O' LAKES	FARIBAULT	B2 D1 D3 D6 D8 M2 M8 M9 M14 S13 S42 W2 W17
369	LAND O' LAKES	PERHAM	D1 M3 W1 W2 W3 W15 W16 W17 W18 W20 W21 W22 W23 W24
156	LAND O' LAKES	PINE ISLAND	M1 M2 M8 M9 W17
242	LE SUEUR CHEESE	LE SUEUR	C3 C7 C17 C18 C20 C21 C34 C42 C44 C45 M1 M2 M3
148	MAPLE ISLAND	WANAMINGO	D1 D2 S8 S18
630	MELROSE DAIRY PROTEINS	MELROSE	C3 C7 C20 C21 C34 M1 M2 M3 W1 W15 W16
817	NATIONAL FARMERS ORGANIZATION	RED LAKE FALLS	M1
110	NELSON CREAMERY	NELSON	M1
653	NOVARTIS NUTRITION	MINNEAPOLIS	D1 S15 S22 S44
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B2 D1 D2 D6 M1 M2 M8 M13 M14 W3 W4 W17 W23
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1
356	ROCK DELL COOP. CREAMERY	BYRON	M1
306	SUNRISE AG COOP	ROYALTON	M1
301	SUNRISE AG COOPERATIVE	BUCKMAN	M1
29-MISSOURI -----			
419	DAIRY FARMERS OF AMERICA	LANCASTER	M1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
29-MISSOURI (CONT.) -----			
414	DAIRY FARMERS OF AMERICA	MONETT	C3 M1 M3
21	MADISON FARMS BUTTER CO.	ST. LOUIS	B1 B3 B6 M2 M3 M13
424	MILNOT	SENECA	M1 M2 M11 M12
806	OPIES MILK HAULERS	ELDON	M1
31-NEBRASKA -----			
580	ASSOCIATED MILK PRODUCERS	PLAINVIEW	M1
43	DAIRY FARMERS OF AMERICA	RAVENNA	C17 C18 M1 M2 M3
216	LEPRINO FOODS	DODGE	C17 C18 M1 M2 M3
202	LEPRINO FOODS	HARTINGTON	C17 C18 M1 M2 M3
236	MEYER DAIRY TRANSPORT	SPRINGVIEW	M1
250010	OLBERDING TRUCKING & DAIRY	STUART	M1
212	*WEST POINT DAIRY PRODUCTS	WEST POINT	B1 B2 B6 M2 M3
35-NEW MEXICO -----			
2001	DAIRI CONCEPTS	PORTALES	D1 M1 M2 M8 M9
5	DAIRY FARMERS OF AMERICA	LOVINGTON	C3 M1 M3 W1 W15 W16 W17
1306	DAIRY FARMERS OF AMERICA	LOVINGTON	W15 W16 W17
701	F & A DAIRY PRODUCTS	LAS CRUCES	C17 C18 M1 M2 M3 W2 W3
303	LEPRINO FOODS	ROSWELL	C3 C7 C17 C52 M1 M2 M3 W5 W15 W17
36-NEW YORK -----			
3661	BYRNE DAIRY	SYRACUSE	B2 M1 M13
8279	EMKAY TRADING CORP.	ARCADE	M1 M8 M9
284	EMPIRE CHEESE	CUBA	C17 C18 M1 M3 W1 W2 W3 W16 W21
4127	FRIENDSHIP DAIRIES	FRIENDSHIP	D1 M1 M7 M8 W2 W3
8222	GREAT LAKES CHEESE OF NY	ADAMS	C3 M1 M3 W1 W2 W3
2323	KRAFT	CANTON	C3 M1 M3 W1 W2
2010	KRAFT	LOWVILLE	M1

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
36-NEW YORK (CONT.)			

7929	MADISON CORTLAND ARC	ONEIDA	B2
8620	MCCADAM CHEESE	CHATEAUGAY	C3 C5 C7 M1 M3 W1 W2 W18
5056	O-AT-KA MILK PRODUCTS COOP.	BATAVIA	B1 B2 B8 D1 D6 M1 M2 M8 M9 M11 M12 M13 M14 M24 S4
8071	POLLIO DAIRY PRODUCTS	CAMPBELL	C14 C15 C17 C51 M1 M2 M3 W1 W2 W18
8077	SORRENTO CHEESE	BUFFALO	C14 C15 C17 C18 M1 M2 M3 S4 W1 W2 W3
5950	SORRENTO CHEESE	GOSHEN	C17 C18 M1 M2 M3 M24 W1 W2
38-NORTH DAKOTA			

8	BOTTINEAU COOP. CREAMERY	BOTTINEAU	B1 B2
25	*CASS CLAY CREAMERY	FARGO	B1 B2 C12 D1 D6 M1 M2 M14
19	CASS CLAY RECEIVING	DICKINSON	M1 M2
29	CASS CLAY RECEIVING	NEW SALEM	M1
11	DAKOTA COUNTRY CHEESE	MANDAN	C3 M1 M3
21	DRAKE COOP. CREAMERY	DRAKE	M1
47	HEBRON CHEESE COMPANY	HEBRON	C3 C29 M1 M3
4	VALLEY DAIRY PRODUCTS	BEACH	M1
94	WINGER CHEESE	TOWNER	C3 M1 M3 W1 W15 W16
31	WOESTE CREAMERY	GLEN ULLIN	B1 B6 M3
39-OHIO			

430	ALPINE CHEESE CO.	WINESBURG	C4 C29 C30 C31 M1 M3 W1 W2
101	BREWSTER DAIRY	BREWSTER	C4 C29 C45 M1 M2 M3
24	DIEHL	DEFIANCE	M1 M2 M11 M12
3	GUGGISBURG CHEESE	SUGARCREEK	C4 M1
403	HOLMES CHEESE	MILLERSBURG	C4 M1 M2 M3 W1
35	*LAND O' LAKES	KENT	B1 B2 B8 M2 M13
110	MICELI DAIRY PRODUCTS	CLEVELAND	C14 C17 C18 C51 C52 C53 M1

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

39-OHIO (CONT.)			

410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 D1 M1 M2 M3 M7 M8 W1 W2 W3
73	MIDDLEFIELD ORIGINAL CHEESE	MIDDLEFIELD	C3 M1 W1
152	MINERVA DAIRY INC.	MINERVA	C3 M1
41-OREGON			

99	COLUMBIA RIVER PROCESSING, INC	BOARDMAN	C3 C7 M1 M2 M3 W1 W2 W18
25	FARMERS COOP. CREAMERY	MCMINNVILLE	B1 B2 D1 D6 M1 M2 M7 M8 M13
41	LARSEN'S CREAMERY	OREGON CITY	B1 B2 M13
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	C3 C7 C47 D6 F2 M1 M2 M3 M7 W1 W2 W3
42-PENNSYLVANIA			

189	BEAVER MEADOW CREAMERY	DUBOIS	B1 B2 B6
440	CENTRAL PA MILK MARKETING COOP	REEDSVILLE	M1
535	CONAGRA DAIRY FOODS CO.	WHITEHALL	C17 C18 C41 C47 C52 M1 M2 M3 W1 W2 W18
569	DAIRY FARMERS OF AMERICA	NEW WILMINGTON	C17 C18 M1 M2 M3
229	DAIRY SALES	COATESVILLE	B2 S14
573	DIETRICH'S MILK PRODUCTS	MIDDLEBURY CENTER	D1 M1 M2 M7 M8 M9 S19 W5
242	DIETRICH'S MILK PRODUCTS	READING	D1 D3 D8 M1 M2 M8 M9 S6 S13 S15 S18
84	EAGLE FAMILY FOODS	WELLSBORO	M1
100	FLEUR DE LAIT	NEW HOLLAND	C10 M1
406	*LAND O' LAKES	CARLISLE	B1 B2 B6 D1 D6 M1 M2 M7 M8 M9 M13 M14
458	LEPRINO FOODS	SO. WAVERLY	C17 M1 M2 M3 W1 W2 W3 W18
46-SOUTH DAKOTA			

206	ASSOCIATED MILK PRODUCERS	FREEMAN	D1 M1 M2 M8

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
46-SOUTH DAKOTA (CONT.)			
208	ASSOCIATED MILK PRODUCERS	LAKE PRESTON	M1
233	CASS CLAY CREAMERY	HOVEN	C3 C20 C21 C34 M1 M2 M3 W18
237	DAIRICONCEPTS	POLLOCK	M1 M2 M20 W18
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C3 C7 M1 M3
156	LAND O' LAKES	SIOUX FALLS	M1
111	LAND O' LAKES	VOLGA	C17 C18 M1 M3 W1 W18
234	VALLEY QUEEN CHEESE	MILBANK	C3 C4 C5 C6 C7 C17 C44 C45 M1 M2 M3 W1 W2 W5 W7 W18
47-TENNESSEE			
1102	ARC - DIVERSIFIED	COOKEVILLE	D1 D2 S18 S24
318	DAIRY FARMERS OF AMERICA	GREENVILLE	M1 M2 M8 M9
145	LEVEL VALLEY CREAMERY	ANTIOCH	B1 B2 B3 B4 B6 B8
48-TEXAS			
925	AMERICANA FOODS	DALLAS	F1 F8
1010	DAIRY FARMERS OF AMERICA	EL PASO	B1 D1 D6 M1 M2 M8 M9
908	DAIRY FARMERS OF AMERICA	SULPHUR SPRINGS	M1 M2 M7 M8 M9
943	KELLERS CREAMERY LLC	WINNSBORO	B1 B2 B3 B8 D1 D6 M1 M2 M8 M14
49-UTAH			
29	3-D CHEESE	DELTA	C3 C6 C7 C53 M1 M3
57	DAIRY FARMERS OF AMERICA	BEAVER	C3 C7 M1 M2 M8 M9
3	DAIRY FARMERS OF AMERICA	SMITHFIELD	C3 C4 C7 C17 M1 M2 M3
61	GOSSNER FOODS	LOGAN	C3 C4 C6 M1 M2 M3 W2

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
49-UTAH (CONT.)			

62	GOSSNER FOODS	LOGAN	M1 M2 M21
34	WEST POINT DAIRY	HYRUM	B1 B2 B6 M2 M3 M13
50-VERMONT			

40	AGRI-MARK	MIDDLEBURY	C3 M1 M3 W1 W2 W3 W16 W17 W18 W20 W21 W24
19	CABOT CREAMERY	CABOT	B1 B2 C3 C7 C12 C50 M1 M3 M7 S9 S16 W18
15	GRAFTON VILLAGE CHEESE	GRAFTON	C3 M1
41	LUCILLE FARM PRODUCTS	SWANTON	C17 C18 M1 M3
24	SAPUTO CHEESE	HINESBURG	M1 M2
60	ST. ALBANS COOP. CREAMERY	ST. ALBANS	D1 M1 M2 M7 M8
51-VIRGINIA			

9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 D6 M1 M2 M8 M9 M13 M14 M23
53-WASHINGTON			

11	WESTFARM FOODS	CHEHALIS	D1 D6 D8 M1 M2 M8 M14 W3
48	WESTFARM FOODS	ISSAQUAH	B1 B2 B6 B8 M1 M2 M13
3	*WESTFARM FOODS	LYNDEN	M1 M2
9	WESTFARM FOODS	SUNNYSIDE	C3 C7 C17 M1 M2 M3 M8 M14 M24 W1 W2
55-WISCONSIN			

863	ALTO DAIRY	BLACK CREEK	C3 C5 C6 C7 C17 C18 C20 C30 C34 M1 M2 M3 W1 W2

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
112	ALTO DAIRY	WAUPUN	B1 B2 B6 C3 C5 C6 C7 C17 C18 C42 C44 C52 C53 M1 M2 M3 W1 W2 W3 W15 W16 W17 W20 W21 W24
352	ANTIGO CHEESE	ANTIGO	C20 C21 C34 C42 M1 M3
118	ASSOCIATED MILK PRODUCERS	BLAIR	M3
226	ASSOCIATED MILK PRODUCERS	BLAIR	C3 M1 W1
301	ASSOCIATED MILK PRODUCERS	JIM FALLS	C3 C7 C44 M1 M3
88	ASSOCIATED MILK PRODUCERS	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS	TURTLE LAKE	M1
428	BAKER CHEESE	ST. CLOUD	C17 C51 M1 M2 M3
308	BELGIOIOSO CHEESE	PULASKI	C20 C21 M1 M2 M3
365	BELGIOIOSO CHEESE CO.	DENMARK	C36 M1 M3
1639	BELGIOIOSO CHEESE, INC.	PULASKI	C20 C38 M1 M3
910	BELGIOIOSO CHEESE, INC.	DENMARK	C10 C17 M1 M3
298	BURNETT DAIRY COOP.	GRANTSBURG	C3 C7 C17 C18 M1 M2 M3 W1 W2
1700	CADY CHEESE	WILSON	C3 C7 C35 C38 M1 M3 W15
1710	CARR VALLEY CHEESE	LAVALLE	C3 C7 C38 M1 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M1 M3
671	CEDAR GROVE CHEESE	PLAIN	M1
704	CEDAR VALLEY CHEESE	BELGIUM	C17 C18 M1 M2 M3
41	CENTURY FOODS INTERNATIONAL	ARCADIA	D1 D6 M1 M2 M7 M8 M9 W3
349	CENTURY FOODS INTERNATIONAL	SPARTA	D2
75	CHASEBURG ORGANIC VALLEY CRMY	CHASEBURG	B1 B2 M1 M2 M7 M13
1477	CLOVER BELT CHEESE	EDGAR	C3 C6 C7 C35 M1 M3
10	CONAGRA GROCERY PRODUCTS CO.	MENOMONIE	D1 D2 D3 D6 M1 M2 M7 M8 S6 S18 S21
648	CRYSTAL LAKE CHEESE	COMSTOCK	C3 C5 C6 C7 C35 C37 C46 M1 M3 W15 W20
1514	DAIRY FARMERS OF AMERICA	GREENWOOD	M1
1349	DUPONT CHEESE	MARION	C3 C7 M1 M3
1955	EAU GALLE CHEESE	DURAND	C20 C21 C34 M1 M2 M3 W1 W15

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.)		

493	EDELWEISS CHEESE	MARSHFIELD	C3 C7 M1 M3 W1 W15 W16 W21
356	ELLSWORTH COOP. CREAMERY	ELLSWORTH	C3 M1 M2 M3
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M3 W1 W2 W3 W10 W11 W21 W24
1355	FENNIMORE BRANCH CHEESE	FENNIMORE	C3 C7 M1 M3
1949	FOREMOST FARMS USA	ABBOTTSFORD	C3 C6 C7 C20 C21 C35 C44 M1 M3 W1 W2
240	FOREMOST FARMS USA	ALMA CENTER	C17 M1 M3 W2
2	FOREMOST FARMS USA	APPLETON	C17 C18 C52 M1 M3 W15
1853	FOREMOST FARMS USA	CHILTON	C17 C18 M1 M2 M3 M8 W1 W2
45	FOREMOST FARMS USA	CLAYTON	C17 M1 M3 W2 W16 W21
294	FOREMOST FARMS USA	COCHRANE	C3 M1 M3 W1 W2 W16 W21
1074	FOREMOST FARMS USA	HILLSBORO	C5 C6 C46 M1 M3 W2 W15 W20 W21
820	FOREMOST FARMS USA	LANCASTER	C3 C7 M1 M3 S4 W1 W2 W16 W21
1950	FOREMOST FARMS USA	MARSHFIELD	C3 C7 M1 M3 W2 W18
256	FOREMOST FARMS USA	MILAN	C17 C18 M1 M2 M3 W2 W16 W21
778	FOREMOST FARMS USA	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W21 W22 W24
360	FOREMOST FARMS USA	REEDSBURG	B1 B2 B6 B8 M1 M2 M3 M7 M8 M13 M14 W16
107	FOREMOST FARMS USA	RICHLAND CENTER	C17 M1 M3 W1 W2 W3 W21
361	FOREMOST FARMS USA	SAUK CITY	M1
7	FOREMOST FARMS USA	SPARTA	D1 D6 M1 M2 M7 M8 M9 W17
282	FOREMOST FARMS USA	WILSON	C17 M1 M3 W2 W16 W21
1575	GAD CHEESE	MEDFORD	B1 B2 B6 B8 C3 M1 M3 M13 W15

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
	55-WISCONSIN (CONT.)		

375	GEHLS GUERNSEY FARMS	GERMANTOWN	M1 M2
1099	GIBBSVILLE CHEESE FACTORY	SHEBOYGAN FALLS	C3 C6 C45 M1 M3 W1
653	GRAF CREAMERY	ZACHOW	B1 B2 B6 B8 M2 M3 M14
267	GRANDE CHEESE	BROWNSVILLE	M1 M3 W1 W2 W3 W5 W6 W8
213	GRANDE CHEESE	RUBICON	C3 C17 C18 C20 C21 M1 M3
270	GRANDE CHEESE	WYOCENA	M1 M3 W1 W18
519	GRANDE CHEESE CO.	JUDA	B6 M1 M3 W1
2185	GRANDE CUSTOM INGREDIENTS	FRIENDSHIP	W2 W3 W5 W12 W15 W16 W17 W20 W21
60	GRANTON CHEESE	GRANTON	M1
304	GRASSLAND DAIRY PRODUCTS	GREENWOOD	B1 B2 B3 B6 B8 M1 M2 M3 M8 M13 M14 M20 M22 M23 S12 S14 W2 W16
292	GREEN BAY CREAMERY	GREEN BAY	B1 B2 B6 B8 C10 M2 M3 M13
635	HENNINGS CHEESE	KIEL	C3 M1 M3
706	HILLSIDE DAIRY	STANLEY	C3 M1 M3 W15
1090	K&K CHEESE LLC	CASHTON	C3 C6 C7 M1
210	KERRY INGREDIENTS	JACKSON	S37
777	KERRY INGREDIENTS	VESPER	D1
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C3 C17 C18 C38 M1 M2 M3
291	LAND O' LAKES	DENMARK	C17 C18 M1 M3 W1 W2
1866	LAND O' LAKES	GREENWOOD	C3 C4 M1 M3 W1 W2 W15 W21
398	LAND O' LAKES	KIEL	C3 C5 C6 C7 C44 C50 M1 M3 W1 W2 W3
1522	LYNN DAIRY	GRANTON	C3 C7 C13 C41 M1 M3
307	MADISON DAIRY PRODUCE	MADISON	B1 B2 B6 B8 M2 M13 M14
1551	MAPLE GROVE CHEESE	MILLADORE	C3 C7 M1 M3
1012	MAPLE ISLAND	MEDFORD	D2
1457	MEISTER CHEESE	MUSCODA	C3 C5 C6 C7 C42
1854	MULLINS CHEESE	MOSINEE	C3 C7 M1 M3 W2 W16 W17 W18 W21

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.)		

1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C3 C7 C41 M1 M3 W15 W21
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
1525	NORTH HENDREN COOP.	WILLARD	C16 M1 M3
110	OLD WISCONSIN CHEESE	PLATTEVILLE	C4 M1 M3
153	PARK CHEESE	BROWNSVILLE	M1 M2 M3
501	QUALITY INGREDIENTS CORP.	MARSHFIELD	D3 D6 S6 S13 S18
1001	RIO GRANDE SPECIALTY PRODUCTS	DRESSER	S24
600	RONDELE SPECIALTY FOODS	MERRILL	M1 M2
1061	ROSEWOOD CHEESE	ALGOMA	M1
1508	SAPUTO CHEESE USA	ALMENA	M1 M2
2050	SAPUTO CHEESE USA	DENMARK	C35 M1 M2 M3
3	SAPUTO CHEESE USA	FOND DU LAC	D1 D6 M1 M2 M7 M8 M9 W3
341	SAPUTO CHEESE USA	FOND DU LAC	M1 M2
284	SAPUTO CHEESE USA	LENA	M1 M2
204	SAPUTO CHEESE USA	NEW LONDON	C4 M1 M2 M3 W1 W15
475	SAPUTO CHEESE USA	REEDSBURG	M1 M2
1785	SARTORI FOODS	PLYMOUTH	C20 C21 C34 C42 M1 M2 M3
279	SCHNEIDER CHEESE	WALDO	C51 M1 M2 M3 W1
636	SILVER & LEWIS CHEESE	MONTICELLO	C5 C6 M1 M3
178	SPECIALTY CHEESE	REESEVILLE	C5 C6 C44 M1
172	SPRINGSIDE CHEESE	OCONTO FALLS	M1
814	STURM FOODS INC.	MANAWA	D2
436	SWISS VALLEY FARMS	MINDORO	C16 C36 M1
50	SWISS VALLEY FARMS	TURTLE LAKE	M1
343	THE MBP COMPANY LLC	DURAND	D2
372	WESTBY COOP. CREAMERY	WESTBY	B1 C3 C12 C38 M1 M2 M3 M7 M13
1539	WEYAUWEGA MILK PRODUCTS INC.	LITTLE CHUTE	C3 C38 M1 M2 M3
1410	WEYAUWEGA MILK PRODUCTS INC.	WEYAUWEGA	C3 C7 C41 M1 M3 W5
905	WHITE CLOVER DAIRY	KAUKAUNA	C3 C30 C31 C41 C46 M1 M2 M3
1887	WISCONSIN DAIRY STATE CHEESE	RUDOLPH	C3 C7 C38 M1 M3 W1 W15 W21
1631	WISKERCHEN CHEESE	AUBURNDALE	C3 C7 C16 C35 C36 C41 M1 M3
309	ZANDERS CREAMERY	CROSS PLAINS	B1 B2 B6 B8 M13

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	56-WYOMING -----		
11	STAR VALLEY CHEESE INC	THAYNE	C17 C18 M1 M2

SECTION II

**LISTING OF PLANTS WHICH HAVE PROCESSING OR
PACKAGING OPERATIONS THAT MEET USDA
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY.**

**PRODUCTS PROCESSED OR PACKAGED BY THESE PLANTS
MAY BE PRODUCED FROM DAIRY INGREDIENTS
WHICH DID NOT ORIGINATE IN PLANTS APPROVED BY USDA.**

**THESE PRODUCTS ARE ELIGIBLE FOR
USDA GRADING AND INSPECTION SERVICE ONLY WHEN
PRODUCED UNDER CONTINUOUS USDA INSPECTION**

SECTION II

Plants listed in this section may have products produced from dairy ingredients that did not originate from USDA-approved plants (“unapproved source plants”). Unapproved source plants are plants that, upon inspection, are found not to meet USDA minimum requirements or plants that do not participate in the voluntary USDA plant inspection program. In all other respects the plant must meet the same requirements as a Section I plant. These operations are designated by “P” codes.

The products processed or packaged by these plants are not eligible for USDA grading and inspection service unless they are produced or processed from approved dairy ingredients under continuous USDA inspection.

The two requirements of continuous inspection and usage of ingredients from USDA-approved plants must be satisfied in order for production from a “P” code plant to be used in products made in USDA-approved plants listed in Section I. A USDA certificate must be issued to accompany product produced in a “P” code plant to show that the product meets these two requirements and may therefore be used in products produced by plants listed in Section I.

Plants in Section II approved for codes marked with a single asterisk (*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental samples only, together with an established system of follow-up in the event of a positive result. This Salmonella Surveillance Program is limited to the testing of only environmental samples whenever the products manufactured by a “P” code plant are produced with dairy ingredients from unapproved source plants. Plant management may request Salmonella analysis of a plant’s “P” code production, provided it has been produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved plants.

Packaging and Processing - P

P1	Packaging of butter (consumer size package)
P2	Processing and packaging of whipped butter (any size package)
*P3	Blending or packaging of dry products
P9	Processing and packaging cheese into pasteurized process cheese, cheese food, or cheese spread
P8	Processing and packaging of cream cheese
P10	Cutting and packaging of cheese (any variety)
P11	Shredding, grating, crumbling or dicing of cheese (includes packaging)
P13	Processing and packaging of butter into butteroil
*P14	Drying and packaging of cheese products
P19	Processing and packaging of cheese into cold-pack cheese, cold-pack cheese food, or cold-pack cheese spread
P20	Packaging of margarine**
*P22	Conversion of casein and drying of caseinate
P28	Processing and packaging of liquid products
P31	Processing and packaging of ice cream and frozen desserts (except novelties)
P32	Processing and packaging of frozen novelties

** Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
6-CALIFORNIA -----			
229	MASSON CHEESE	VERNON	P11 P14
114	PACIFIC CHEESE	HAYWARD	P10 P11
13-GEORGIA -----			
228	DEEP SOUTH PRODUCTS	GAINESVILLE	P9 P10 P11
16-IDAHO -----			
18	EE-DA-HOW SPECIALTIES	JEROME	P3 P14
3	SORRENTO LACTALIS	NAMPA	P10
17-ILLINOIS -----			
663	BERNER CHEESE CORP.	ROCK CITY	P9
501	BERNER FOODS CORPORATION	DAKOTA	P9
267	DEAN FOODS	PECATONICA	P3
19-IOWA -----			
105	*ASSOCIATED MILK PRODUCERS	MASON CITY	P3
27-MINNESOTA -----			
161	ALL AMERICAN FOODS	MANKATO	P3
671	ALL AMERICAN FOODS	WASECA	P3
46	BONGARDS CREAMERIES	NORWOOD	P9
484	DAIRY FARMERS OF AMERICA	WINTHROP	P13
646	DAIRY FARMERS OF AMERICA	ZUMBROTA	P11
341	DAVISCO INTERNATIONAL	LESUEUR	P3 P14
128	FOREMOST FARMS USA	PRESTON	P3
949	ISANTI FOODS	DALBO	P14
148	MAPLE ISLAND	WANAMINGO	P3 P14
653	NOVARTIS NUTRITION	MINNEAPOLIS	P3
636	PACE DAIRY FOODS	ROCHESTER	P10
562	VALLEY CHEESE	SPRING VALLEY	P10 P11 P19
29-MISSOURI -----			
481	JIANAS BROTHERS PACKAGING	KANSAS CITY	P3

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

29-MISSOURI (CONT.)			

597	SCHREIBER FOODS	CARTHAGE	P9 P19
144	SCHREIBER FOODS	CLINTON	P10
3481	SCHREIBER FOODS	CLINTON	P10 P11
596	SCHREIBER FOODS	MONETT	P9
595	SCHREIBER FOODS	MT. VERNON	P9
36-NEW YORK			

344	MC CADAM CHEESE	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP.	BATAVIA	P28
7383	SORRENTO CHEESE	BUFFALO	P11
8077	SORRENTO CHEESE	BUFFALO	P11
3427	TRANS-PACKERS SERVICES	BROOKLYN	P3
37-NORTH CAROLINA			

11	TRANSYLVANIA VOCATIONAL SRV.	BREVARD	P3
39-OHIO			

211	BIERY CHEESE	LOUISVILLE	P9 P10 P11
101	BREWSTER DAIRY	BREWSTER	P10
4	BREWSTER DAIRY	BREWSTER	P10
214	GREAT LAKES CHEESE COMPANY	HIRAM	P10 P11
3	GUGGISBURG CHEESE	SUGARCREEK	P10
109	KERRY INGREDIENTS	COVINGTON	P3
41-OREGON			

40	OREGON FREEZE DRY FOODS	ALBANY	P14
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	P10
42-PENNSYLVANIA			

674	DAIRY FARMERS OF AMERICA	WEST MIDDLESEX	P9 P11

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
42-PENNSYLVANIA (CONT.) -----			
229	DAIRY SALES	COATESVILLE	P1
534	LAUBSCHER CHEESE	MERCER	P10 P11
526	SCHREIBER FOODS INC.	PITTSBURGH	P9 P11
43-PUERTO RICO -----			
3	NESTLE'S PUERTO RICO INC.	BAYAMON	P31
46-SOUTH DAKOTA -----			
229	SAPUTO CHEESE USA	BIG STONE CITY	P10 P11
47-TENNESSEE -----			
1102	ARC - DIVERSIFIED	COOKEVILLE	P14
49-UTAH -----			
61	GOSSNER FOODS	LOGAN	P10
60	NELSON RICKS CREAMERY	SALT LAKE CITY	P10
44	SCHREIBER FOODS	LOGAN	P9 P10 P11
41	SCHREIBER FOODS	SMITHFIELD	P9 P10 P11
50-VERMONT -----			
41	LUCILLE FARM PRODUCTS	SWANTON	P11
55-WISCONSIN -----			
425	ASSOCIATED MILK PRODUCERS	PORTAGE	P9 P10 P11
910	BELGIOIOSO CHEESE, INC.	DENMARK	P11
349	CENTURY FOODS INTERNATIONAL	SPARTA	P3
59	DAIRICONCEPTS, L.P.	BRUCE	P3 P14
1035	DRANGLE FOODS, INC	GILMAN	P9 P10
1575	GAD CHEESE	MEDFORD	P20
250	GREAT LAKES CHEESE	PLYMOUTH	P10

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.)		

69	GREAT LAKES CHEESE OF WI	LACROSSE	P9 P10
268	GREEN BAY CHEESE	GREEN BAY	P10
292	GREEN BAY CREAMERY	GREEN BAY	P20
9019	GREENWOOD VALLEY CHEESE	CHILI	P14
9017	GREENWOOD VALLEY CHEESE	GREENWOOD	P14
826	KAUKAUNA CHEESE	KAUKAUNA	P9 P19
123	KERRY INGREDIENTS	BELOIT	P3 P14
210	KERRY INGREDIENTS	JACKSON	P3 P14
281	KERRY INGREDIENTS	OWEN	P3 P14 P19
777	KERRY INGREDIENTS	VESPER	P3
57	LAND O' LAKES	SPENCER	P9 P14
302	LEMKE CHEESE	WAUSAU	P10 P11
376	LEVEL VALLEY DAIRY	WEST BEND	P1 P13
1522	LYNN DAIRY	GRANTON	P10
8822	MAIN STREET INGREDIENTS	LACROSSE	P3
1012	MAPLE ISLAND	MEDFORD	P3
58	MARATHON CHEESE	MARATHON	P10
245	MASTER GALLERY FOODS	PLYMOUTH	P10 P11
501	QUALITY INGREDIENTS CORP.	MARSHFIELD	P3
204	SAPUTO CHEESE USA	NEW LONDON	P10
271	SARGENTO FOODS	HILBERT	P9 P19
1667	SARGENTO FOODS	KIEL	P11
491	SARGENTO FOODS	PLYMOUTH	P10 P11
239	SARTORI FOODS	PLYMOUTH	P11
279	SCHNEIDER CHEESE	WALDO	P10
443	SCHREIBER FOODS	GREEN BAY	P9
54	SCHREIBER FOODS	WISCONSIN RAPIDS	P9
325	SPECIALTY CHEESE	LOWELL	P10
272	THIEL CHEESE	HILBERT	P9
276	WELCOME DAIRY	COLBY	P9 P10
905	WHITE CLOVER DAIRY	KAUKAUNA	P10
499	WOHLT CHEESE	NEW LONDON	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P20

DAIRY GRADING BRANCH

WASHINGTON STAFF

Duane R. Spomer, Chief, Dairy Grading Branch 202-720-3171
Carrie L Kayser, National Program Coordinator, All Products,
Grade Labels, Resident Programs, Program Accounting 202-720-3171
Philip S. Wolff, National Program Coordinator, Plant Surveys,
Equipment and Facility Reviews 202-720-9386
Rocklyn R. Bates, Equipment and Facility Review Specialist 202-720-3171
Fax Number 202-720-2643
E-Mail First name.Last name@usda.gov
(i.e., Duane.Spomer@usda.gov)
Home Page <http://www.ams.usda.gov/dairy/grade.htm>

USDA/AMS/Dairy Grading Branch
Room 2746 - S
1400 Independence Ave., SW
Washington, D.C. 20250-0230

NATIONAL FIELD OFFICE

For inspection, grading, and export certificates, contact:

Kenneth R. Vorgert, National Field Director 630-790-6920
Noreen K. Ratzlaff, Assistant National Field Director 630-790-6927
Vacant, Lead Auditor 630-790-6920
Roger J. Pamment, Training Officer 630-790-6920
Fax Number 630-790-6948
E-Mail First name.Last name@usda.gov
(i.e., Ken.Vorgert@usda.gov)

USDA/AMS/Dairy Grading Branch
Building A, Suite 370
800 Roosevelt Rd.
Glen Ellyn, IL 60137-5848

DAIRY STANDARDIZATION BRANCH

Susan M. Sausville, Chief, Dairy Standardization Branch	202-720-9385
Charlsia S. Fortner, Agricultural Marketing Specialist	202-720-9383
Reginald L. Pasteur, Agricultural Marketing Specialist	202-690-3571
Michael A Richardson, Program Review and Evaluation Specialist	202-720-9380
Fax Number	202-720-2643
E-Mail	First name.Last name@usda.gov (i.e., Susan.Sausville@usda.gov)
Web Page	http://www.ams.usda.gov/dairy/stand.htm

USDA/AMS/Dairy Standardization Branch
Room 2746 - S
1400 Independence Ave., SW
Washington, D.C. 20250-0230

LABORATORY SERVICE

Within AMS, the Science and Technology Programs bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone and fax number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

USDA, AMS, S&T, FLS
National Science Laboratory
801 Summit Crossing Place, Suite B
Gastonia, NC 28054

Telephone 704-867-3873
Fax 704-853-2800